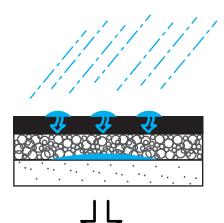
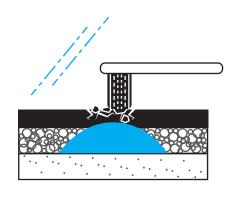


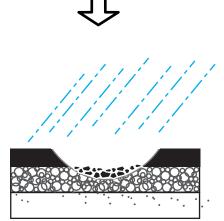
Pothole Formation



Water penetrates into base rock.



Water freezes and expands, pushing up the asphalt, while traffic loads stresss the surface, causing failure.



When pavement thaws, it collapses into the void created by the expanded ice.